

**WAC 296-806-45532 Protect die setters during setup and tryout.**

(1) You must use safety blocks when an employee has to put their hands or other body part into the point of operation to adjust or repair dies.

(2) You must protect die setters doing die tryout from point-of-operation hazards by **at least one** of the following:

(a) Properly installed, adjusted, and maintained guards or devices.

(b) Proper use of INCH mode (part-revolution clutch press).

(c) Proper use of JOG mode (full-revolution clutch press).

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, 49.17.060. WSR 15-24-102, § 296-806-45532, filed 12/1/15, effective 1/5/16; WSR 04-14-028, § 296-806-45532, filed 6/29/04, effective 1/1/05.]